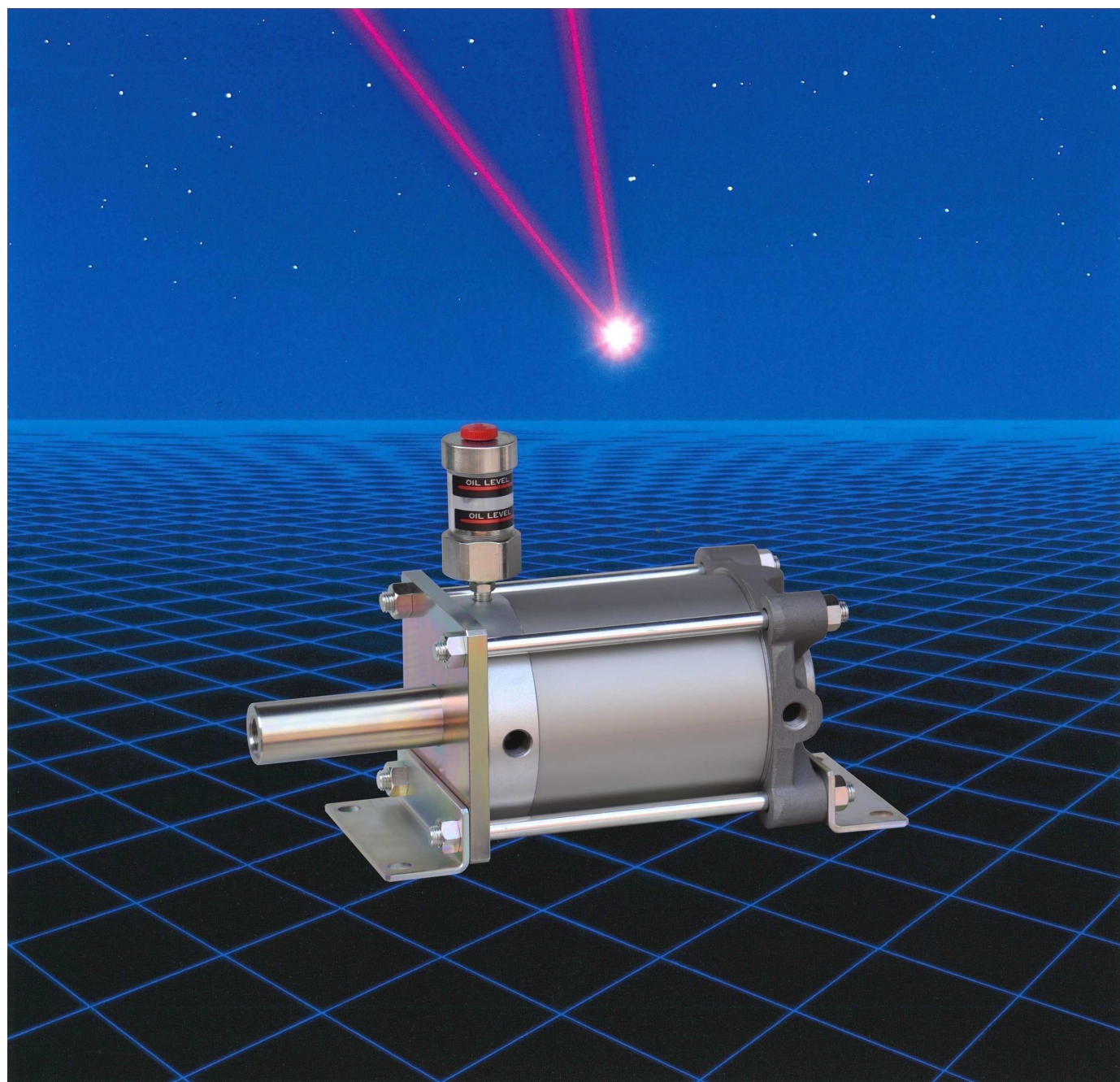




Air – hydro booster

RUSH BOOSTER

Generates high hydraulic pressure using only pneumatic power.
Build a hydraulic system with a simple pneumatic circuit.



HIROTAKA MFG. CO.,LTD.

from a pneumatic power

Easily generate hydraulic pressure !

The operation is easy and it is very economical.

RUSH BOOSTER

Overview

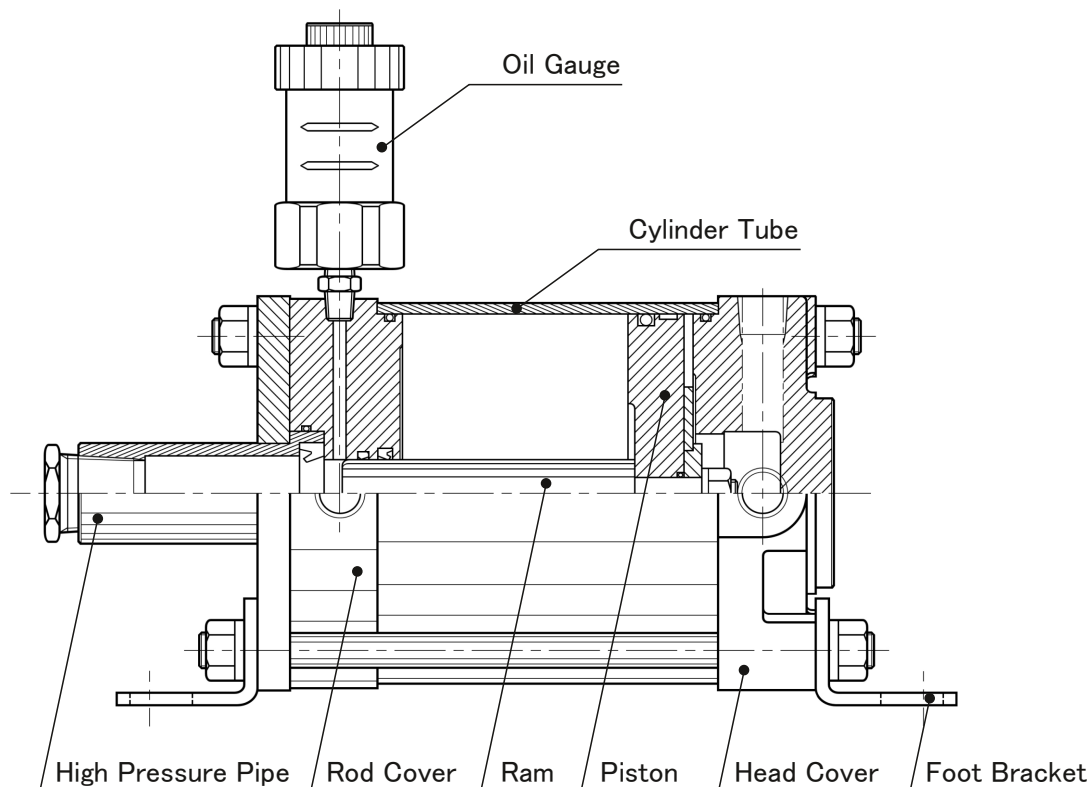
Rush Booster is a hydraulic generation unit capable of producing high hydraulic pressure using only compressed air.

It can be operated with one pneumatic valve and converted to high hydraulic pressure equivalent to 5 to 100 times the air pressure.

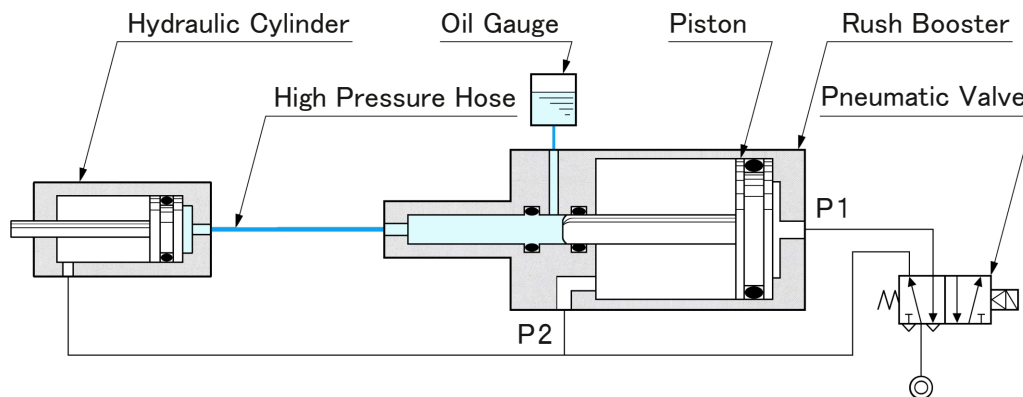
Ideal as a hydraulic source for short stroke cylinders, automatic clamping devices, and more.

Feature

- 1 Converts 0.4 MPa air pressure into 2 to 40 MPa hydraulic pressure.
- 2 Since it operates on pneumatic power, there is no risk of rising oil temperatures during continuous use or while maintaining pressure.
- 3 Steplessly adjust hydraulic output simply by changing the air pressure.
- 4 Control can be performed using a single pneumatic valve.
- 5 No surge pressure is generated, eliminating the need for an accumulator.



Operating Principle



When air is supplied to P1 of the Rush Booster, the piston moves forward.

Based on Pascal's principle, this generates high hydraulic pressure, allowing the hydraulic cylinder to advance with high thrust.

By supplying air to P2 and the return port of the hydraulic cylinder, the cylinder retracts with air pressure.

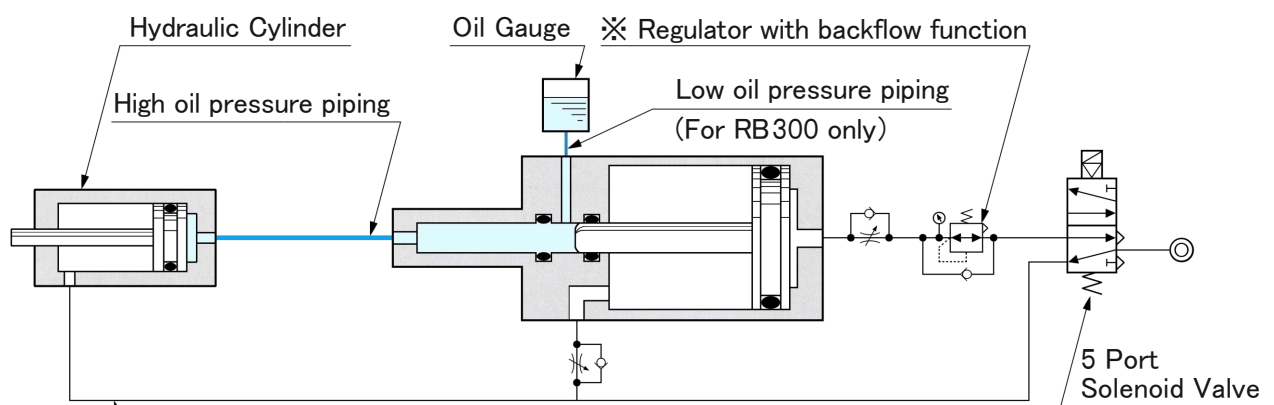
For single acting cylinders, air control is applied only to the Rush Booster.

How to Operate

Install the actuators, such as hydraulic cylinders or hydraulic clamps, onto the machine or equipment.

Connect the Rush Booster and the actuator using high pressure hoses, then fill the system with oil before operation.

Pneumatic and Hydraulic Piping



For double acting hydraulic cylinders, either branch the return side air piping of the Rush Booster or supply primary pressure at all times.

※ Regulator with backflow function is used to adjust the hydraulic pressure.

Specifications

Model	RB-100		RB-160					RB-300			
	□-5	□-12	□-5	□-16	□-28	□-65	□-100	□-16	□-25	□-30	□-56
Pneumatic cylinder diameter	φ 100		φ 160					φ 300			
Booster ram diameter	φ 45	φ 28	φ 70	φ 40	φ 30	φ 20	φ 16	φ 75	φ 60	φ 55	φ 40
Pressure boosting ratio	1:4.9	1:12	1:5	1:16	1:28	1:64	1:100	1:16	1:25	1:29.7	1:56
□ Amount of discharged oil (cm ³)	30 200	16 130	100 300	30 180	30 160	30 130	50	1200	1300	1000	200
	100 250	50 200	150 400	100 200	50 200	50 160		1800	2000	1500	400
	150 300	100	200 800	130 250	85 250	80 200		2800		2000	600
			250		100 300	100 250					800
					130						1000
Maximum generated oil pressure (MPa)	3.4	8.4	3.5	11.2	19.6	44.8	70	11.2	17.5	20.8	39.2
Proof pressure (Air)	1 MPa										
Operating pressure (Air)	0.15~0.7 MPa										
Fluid (Air pressure)	Air										
Fluid (Oil pressure)	Standard mineral hydraulic fluid (ISO VG22)										

Air Consumption

Unit: L (ANR)

Model	L	Model	L	Model	L	Model	L
RB-100- 30-5	3.7	RB-160-250-5	20.2	RB-160-130-28	51.3	RB-300-1200-16	312.7
100	7.9	300	22.4	160	60.7	1800	422.4
150	10.4	400	28.9	200	74.7	2800	605.3
200	13.3	800	51.5	250	91.1	RB-300-1300-25	443.7
250	16.2	RB-160- 30-16	13.6	300	107.6	2000	649.3
300	18.7	100	26.3	RB-160- 30-65	30.5	RB-300-1000-30	458.3
RB-100- 16-12	5.7	130	32.1	50	44.7	1500	577.9
50	11.1	180	41.3	80	68.4	2000	788.3
100	18.2	200	44.8	100	82.6	RB-300- 200-56	224.1
130	22.7	250	54.0	130	105.1	400	357.1
200	33.0	RB-160- 30-28	17.3	160	127.6	600	490.2
RB-160-100-5	11.6	50	24.3	200	158.4	800	623.3
150	13.8	85	34.9	250	196.3	1000	756.4
200	17.0	100	41.9	RB-160- 50-100	68.3		

The values represent the air consumption converted to atmospheric pressure for one cycle of total oil volume discharge at an air pressure of 0.5 MPa.

Mass

Unit: kg

Model	Weight	Model	Weight	Model	Weight	Model	Weight
RB-100- 30-5	10.5	RB-160-100-5	26.0	RB-160-200-16	28.2	RB-160- 30-65	23.5
100	11.5	150	27.1	250	29.7	50	24.7
150	12.0	200	28.0	RB-160- 30-28	22.0	80	26.5
200	12.5	250	29.5	50	22.5	100	28.5
250	13.5	300	30.2	85	23.6	130	31.5
300	14.0	400	33.3	100	24.5	160	33.5
RB-100- 16-12	10.3	800	41.5	130	25.5	200	36.5
50	10.6	RB-160- 30-16	23.1	160	26.3	250	40.0
100	11.4	100	25.1	200	28.0	RB-160- 50-100	36.0
130	12.0	130	26.1	250	29.5	RB300 : Inquire for info.	
200	13.2	180	27.6	300	31.5		

How to Order

RB - 160 - 30 - 65

Rush Booster

Symbol	Bore size
100	100 mm
160	160 mm
300	300 mm

Example

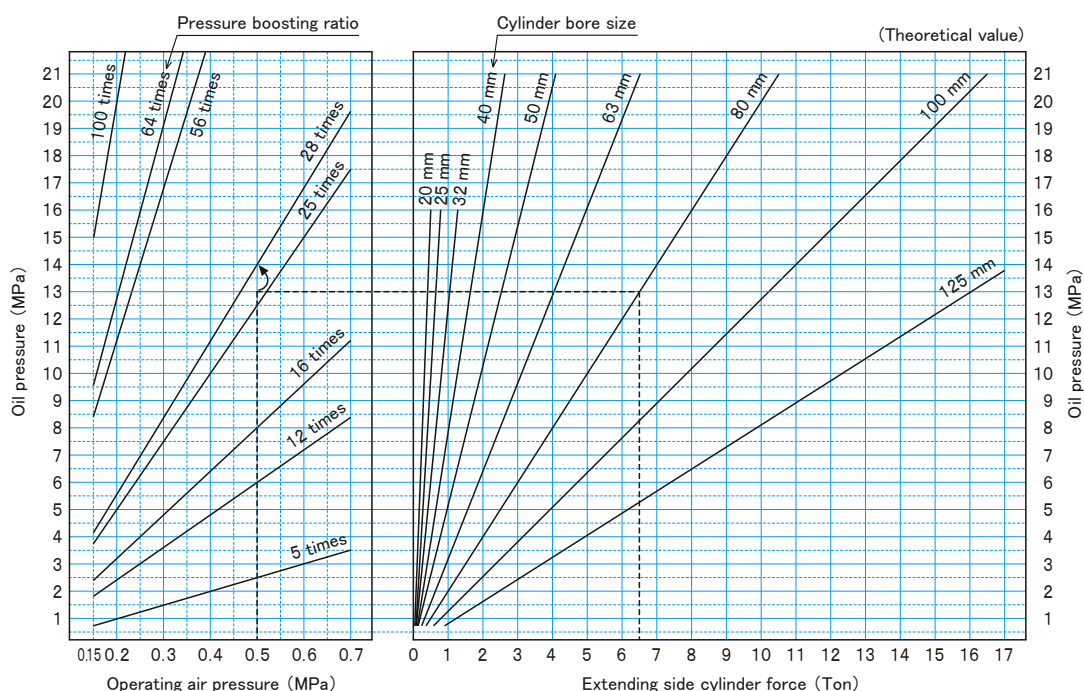
RB-160-30-65

Bore size : 160 mm
 Amount of discharged oil : 30 cm³
 Pressure boosting ratio : 65 times

Symbol	Amount of discharged oil
30	30 cm ³
50	50 cm ³
80	80 cm ³
100	100 cm ³
160	160 cm ³
⋮	⋮

Symbol	Pressure boosting ratio
5	5 times
12	12 times
16	16 times
25	25 times
28	28 times
⋮	⋮

Selection Method for the Model Number



Determine the boosting ratio of Rush Booster and discharge oil amount from each of the operating air pressure, required force, and hydraulic cylinder diameter.

Example) Operating air pressure : 0.5 MPa, required cylinder force : 6.5 ton

In the graph, raise the position of air pressure 0.5 MPa and cylinder force 6.5 ton upward, and select the boosting ratio above the position where each cylinder diameter and horizontal line.

If a cylinder diameter of 80 mm is selected, the boosting ratio of Rush Booster is 28 times. (There are other combinations.)

Next, determine the discharged oil amount from the Rush Booster.

If the total stroke of the hydraulic cylinder is 20 mm, the volume inside the hydraulic cylinder is

$$\phi 80 \text{ area (cm}^2\text{)} \times 0.2 \text{ cm} = 100 \text{ cm}^3.$$

Considering the expansion of the hydraulic hose, the compression of oil, etc., the amount of oil discharged from the Rush Booster should be 1.5 times or more.

As a result, the model number of the Rush Booster will be "RB-160-160-28".

Estimated Amount of Oil Compression

$$\Delta V = 10 \beta P V_1$$

Oil temperature	20°C	40°C	60°C
β	6.8×10^{-5}	7.7×10^{-5}	8.6×10^{-5}

V_1 = Original volume (Inside volume of the hydraulic cylinder and piping)

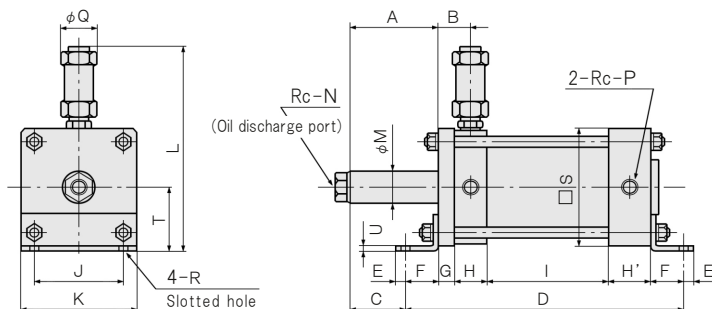
β = Compression rate

P = Oil pressure (MPa)

ΔV = Estimated amount of oil compression

Dimensions

RB-100 RB-160



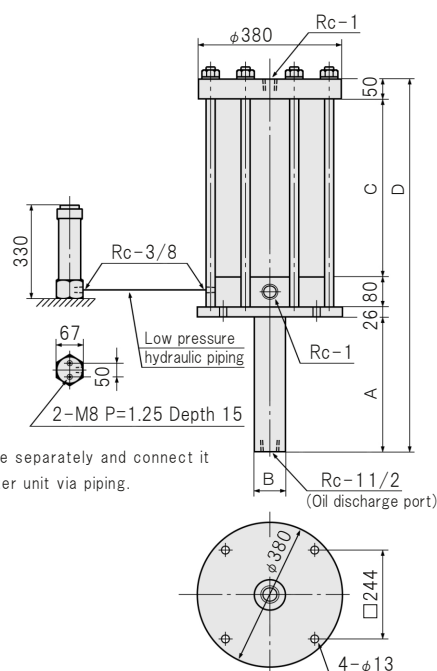
(Unit: mm)

Model	Symbol	B	E	F	G	H	H'	J	K	L	N	P	Q	R	S	T	U
RB-100		35	10	38	15	35	30	92	116	253	3/8	3/8	58	11	116	67	4.5
RB-160		37	15	48	15	39	44	140	176	313	3/8	1/2	58	15	176	95	6

(Unit: mm)

Model	Symbol	A	C	D	I	M	Model	Symbol	A	C	D	I	M	Model	Symbol	A	C	D	I	M
RB100- 30-5		35	-3	246	90	60	RB160-250-5		92	44	330	136	85	RB160-130-28		225	177	460	266	45
100		85	47	296	140	60	300		102	54	340	146	85	160		265	217	500	306	45
150		115	77	326	170	60	400		132	84	370	176	85	200		325	277	560	366	45
200		150	112	361	205	60	800		237	189	475	281	85	250		395	347	630	436	45
250		185	147	396	240	60	RB160- 30-16		65	17	300	106	66	300		465	417	700	506	45
300		215	177	426	270	60	100		120	72	355	161	66	RB160- 30-65		135	87	370	176	45
RB100- 16-12		40	2	266	110	43	130		145	97	380	186	66	50		195	147	430	236	45
50		100	62	326	170	43	180		185	137	420	226	66	80		295	247	530	336	45
100		180	142	406	250	43	200		200	152	435	241	66	100		355	307	590	396	45
130		230	192	456	300	43	250		240	192	475	281	66	130		450	402	685	491	45
200		345	307	571	415	43	RB160- 30-28		80	32	315	121	45	160		545	497	780	586	45
RB160-100-5		52	4	290	96	85	50		110	62	345	151	45	200		675	627	910	716	45
150		62	14	300	106	85	85		155	107	390	196	45	250		835	787	1070	876	45
200		77	29	315	121	85	100		185	137	420	226	45	RB160-50-100		280	232	529	330	36

RB300



Install the oil gauge separately and connect it to the Rush Booster unit via piping.

(Unit: mm)

Model	Symbol	A	B	C	D
RB300-1200-16		355	105	474	985
1800		490	105	609	1255
2800		715	105	834	1705
RB300-1300-25		510	100	629	1295
2000		760	100	879	1795
RB300-1000-30		525	92	645	1326
1500		670	92	790	1616
2000		925	92	1045	2126
RB300- 200-56		205	70	359	720
400		365	70	519	1040
600		525	70	679	1360
800		685	70	839	1680
1000		845	70	999	2000

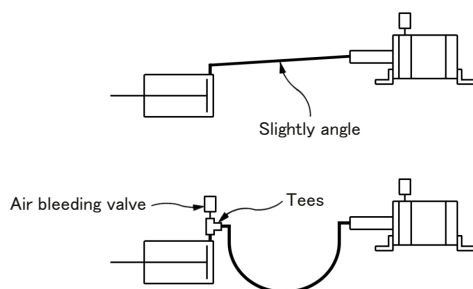
Hydraulic Piping

Take measures to prevent air from accumulating in the hydraulic piping and take measures so that air can be released when air accumulates.

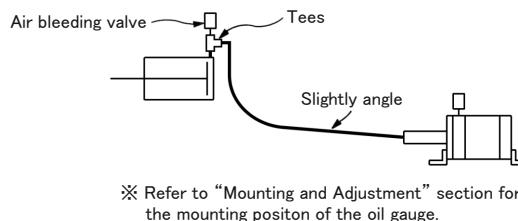
Maintainability is also improved by making one place where air collects.

The air returning to the Rush Booster side is naturally released in the oil gauge.

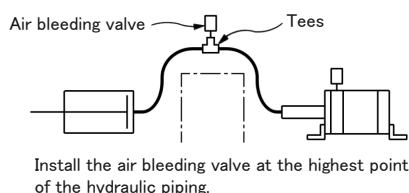
- Rush Booster is positioned above the hydraulic cylinder.



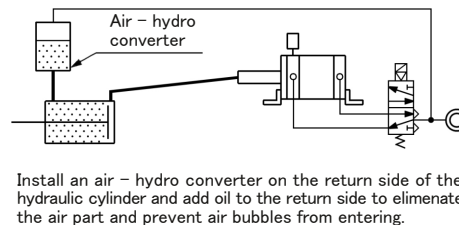
- Rush Booster is positioned below the hydraulic cylinder.



- The layout of hydraulic piping becomes arched piping.



- Fast operation cycle

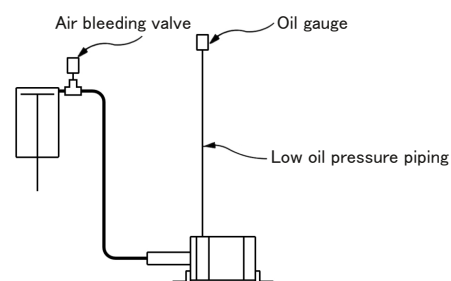


Mounting and Adjustment

- RB100 and RB160 can be installed downward or upward at the oil discharge port in addition to horizontal installation. In that case, attach the oil gauge with elbow fitting etc. so that the oiling cap (red collar) is on the upper surface. (Rush Booster side oil gauge connecting port size: Rc 1/4, Oiling port size: PF3/8)

- If the position of the oil gauge is lower than the installation position of the hydraulic cylinder, the oil in the hydraulic piping may return to the oil gauge and overflow from the oiling cap. In that case, use the low oil pressure piping and install the oil gauge at a position higher than the hydraulic cylinder. Also, by installing the oil gauge at a position higher than the hydraulic cylinder, it becomes easier to release air from the air release valve on the hydraulic cylinder side.

※The oil pressure in the low oil pressure piping is always close to no pressure.



- Be sure to install a meter-out speed controller on the head side of Rush Booster.

If the return speed of Rush Booster is too fast, the oil pressure will become negative and air bubbles will be generated, which may cause insufficient pressurization, insufficient stroke, oil leakage, etc.

After installation, slow down the return speed of Rush Booster as much as possible when air release, gradually increase the return speed after air release, and do not open the speed controller any more when there is no change in the return speed of the hydraulic cylinder.



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